



FEEL FREE
TO BREATHE

Catalogue
2026



Protection, experience
and innovation,
with a European soul.
For over 50 years
we have been dedicated
to one thing only:
your breath.
Feel free to breathe.

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ABOUT US

BORN IN ITALY



MILAN, A CITY OF PRODUCERS

The business was established in **1970** in Milan, in the Bovisa district. Once an exclusively industrial area, today an urban fabric where sustainable construction, production laboratories, university campuses and cultural spaces mixed together. The Politecnico di Milano University, with which we collaborate in the research and creation of start-ups, is now based here. Here we started our production – initially disposable cup-shaped masks – and we have grown, always focusing on quality. As soon as the **CE mark** was introduced, in 1996, we were among the first manufacturers to obtain certification for our products.

BIG-HEARTED ENTREPRENEURS

At the beginning of the new millennium, in 2003, we broaden our offer to **reusable respiratory devices**: thanks to the acquisition of Tecnopro, an Italian manufacturer of full and half masks with 20 years of experience in the sector. In 2010 we acquired a facility in Barce-

lona, specialised in the production of high performance filters, completing our product offer: **BLS Iberia** was born. In 2012 we crossed the ocean and landed in Brazil. In order to follow and develop the South American market we established **BLS do Brasil** in Curitiba. In 2017 we launched **BLS NorthWest** division in Rotterdam to follow the growing market of BeNeLux, UK and Ireland, to offer better service to our customers and to strengthen our commercial presence in the Northern European market. In 2021 our group expanded to include **BLS France** and **BLS Germany**.

AN ENGINEER'S BRAIN

In 2014 we inaugurated the new Headquarter in Milan, with a touch of Milanese design and lots of technology. 5000 sqm. that allowed us to expand and optimize the production lines: the heart of our difference, which is based on internal **re-search** and continuous **innovation** of production processes. It is a business model that has made us what we are today: a boutique of the fourth industrial



*Operating in Milan since 1970, BLS
is highly specialized in the production
of negative pressure respiratory
protection devices.*



revolution based on technological culture, collaboration with the university, automation of production and enhancement of human asset to offer a product that goes beyond customer expectations.

A NEW RESPONSIBILITY

We have grown in Italy and in the global market by offering products of the highest quality, certified and continuously innovated, for respiratory protection in the industrial, military and medical sectors. Today a new challenge arises. **Respiratory protection**, which previously involved only a few professional segments, is now at the centre of everyone's attention. This makes our work even more important and our **social responsibility** even more relevant. To this we dedicate all our energies.



ABOUT US

A EUROPEAN STORY



Our products follow a long path of growth before they reach us. They are born from research, they go through the development phase, they pass the quality and comfort tests, they make a leap into the University, they stimulate us to invent and engineer new processes. Even when they arrive at their destination, we do not leave them alone: we are always there, by your side.

RESEARCH AND DEVELOPMENT

Innovating is a process that leads to explore new materials, new forms of aggregation, to experiment their use and find effective technological solutions to create the best possible products. Those who work using our products must feel safe and comfortable.

BLS' long industrial tradition has always been synonymous of the ability to innovate, the quality of our products and the strength of the brand. All these elements have made the company one of the leading global operators in the sector, with an experience of **over 50 years** in respiratory protection. The R&D philosophy adopted

by BLS allows its products to achieve very high **performance** in terms of safety and comfort.

INDUSTRY AND UNIVERSITY

BLS has always firmly believed in the collaboration between the academic world and the productive world. The relationship between the company and the universities triggers **virtuous processes** for the benefit of education and economic growth.

To make its most innovative projects concrete and to improve its products, BLS has created a dense network of collaborations with numerous university

departments, including the Politecnico di Milano and the University of Rome, which represent excellence at international level.

PROTECTION AND COMFORT

BLS products aim to provide maximum **protection** without sacrificing **comfort**. Each of our products is designed to provide, in addition to absolute safety in line with all the most stringent regulations in force, absolute comfort. The design of the shape, the ergonomics, the research of materials are essential concepts of BLS quality.

BLS has always been at the forefront both in the design and production of its products and in respect of the environment.



QUALITY AND TEST LAB

BLS, thanks to sophisticated equipment, constantly monitors the **quality** of its products, from raw materials to the final product, respecting the requirements established by the new EU Regulation 2016/425.

materials make the Barcelona plant, BLS group second production site, an innovation laboratory. Here, as in the other factories, automation allows you to optimize production flows, guaranteeing excellence in production and the control of the entire process.



ENGINEERING

BLS designs, develops and produces all its products internally, taking care of the entire production process, from concept to shipment. Thanks to a high specialisation of the internal technical personnel, it also differs in the design and **proprietary production** of the machinery, thus being able to count on highly automated and controlled production lines.

PRODUCTION AND AUTOMATION

Strong investments in **process automation** and careful selection of raw ma-

BLS MANIFESTO



We are specialists in respiratory protection, investing all our energies in the business. We were born in Italy in **1970** and we developed in Spain; today we are one of the largest producers in Europe and our goal is to become market leaders at international level. We promote **synergies** with partners in the industry who share our attention for innovation, for the use of BLS technology, who have implemented a vertical **integration** of production and distribution processes and believe in absolute transparency. We don't compromise on **quality**, because we know that **to breathe is to live**.

Protecting **people** is our core value. Our ethical commitment and our strict compliance of **safety** rules steer our work in every detail of the production and distribution chain. We believe that customers should be our constant object of attention and their voice is the first we want to listen to, in order to constantly improve our products. People are the foundation of our company: ideas and products emanate from their **creativity** and their experience constantly advances our **know-how**.

We offer solutions for respiratory protection for industrial, medical, military and urban environments. We generate **innovation** by engineering our own production machines. We are a boutique of the fourth industrial revolution based on **technological culture**, collaboration with universities, production automation and quality of relationships. We want each of our products to exceed customer expectations: we design and manufacture them according to top safety and **ergonomics** standards; we want them to be accurate and unique in every detail. We are a reliable, innovative and enthusiastic partner, because doing a great job is the best thing to offer.



BLS THE CHALLENGE



There are years that change lives of people and also of companies. For BLS, 2020 was one of those exceptional moments. The pandemic touched the heart of our work: the quality of breathing. It has sharpened its perception and amplified its echo: things have changed forever and we want to be the directors of this change.

“As a company for professionals, we found ourselves at the centre of the market: producers of essential goods for all people.”

“In three months we have achieved the growth we had planned in three years, thanks to the research and automation that we had behind us.”

We led the way in the most critical phase of the emergency. During the first months of the pandemic, we tripled our production, doubled the number of employees and invested in new production lines in Italy and Spain. We donated over 40,000 masks, supplied over 100 European hospitals and gave technological support to the Italian Ministry of Defense to set up new production lines. We worked alongside the Civil Protection and the major Italian and European institutions for the supply of FFP2 and FFP3 masks.

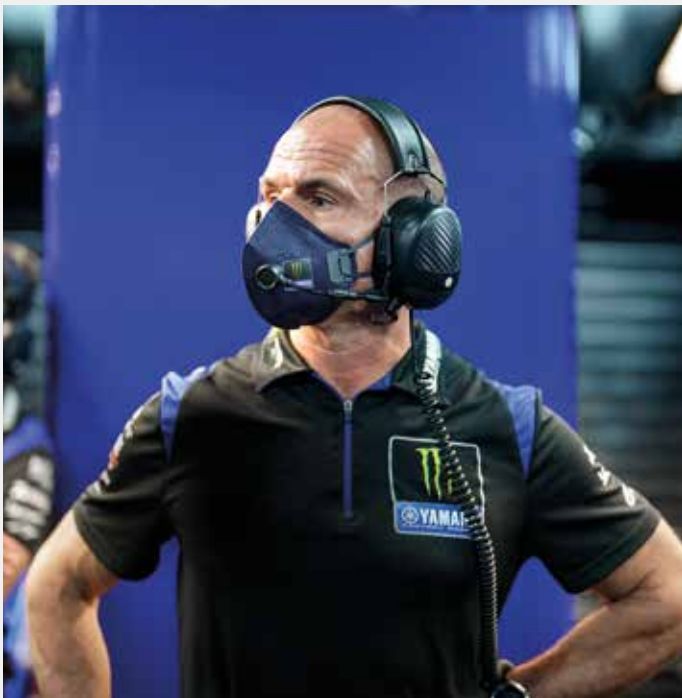
“In three months we achieved the growth we had planned in three years, thanks to the research and automation that we had behind us.”

We want to be the future leaders and to protect people's breath and air quality. Our products have found themselves at the centre of people's interest and this makes us aware of the value of our work and the responsibility we have as a company. We want to be figureheads in our business by bringing product quality, innovation and research to our professional supply chain, but also by expanding the offer to a wider and increasingly aware audience.

“Our people felt they were at the forefront and their work was helping to save lives.”

We want to be leaders of this cultural change by putting our skills at the disposal of institutions and communities to protect health and by helping to spread personal attitudes that are more attentive to the quality of one's breath.

OUR PARTNERSHIPS



Experience, quality and innovation have always been at the heart of BLS' growth path, aware of the importance its products have in protecting people. But our innovative strength also lies in our ability to create a network of realities that can mutually add value.

Thanks only to the deep and shared **spirit of collaboration**, to the **technical expertise** and to the **sense of responsibility**, towards the company and the products we make, we have been able to transform BLS into the reality it is today.

Today, indeed, BLS is a structured reality with a greater presence in Europe and a more complete range of products. We are among the leading companies in our sector, but we still maintain our **boutique company** soul based on technological culture, production automation, customer focus, product quality, innovation and research. In addition to a greater **social awareness** and corporate complexity, during the past years we developed new relationships and forged links with new market partners, which we still collaborate with today. Among the most important, there has been CONI (Italian National

Olympic Committee), which has chosen BLS, as Italian company, to supply **customised FFP2 masks** to protect all the athletes of Italian national team and technical staff at the Tokyo 2020 and Beijing 2022 Olympics. The staff of the Italian Pavilion at Dubai Expo in 2021 also wore FFP2 Narvalo masks, manufactured by BLS and customised for this event.

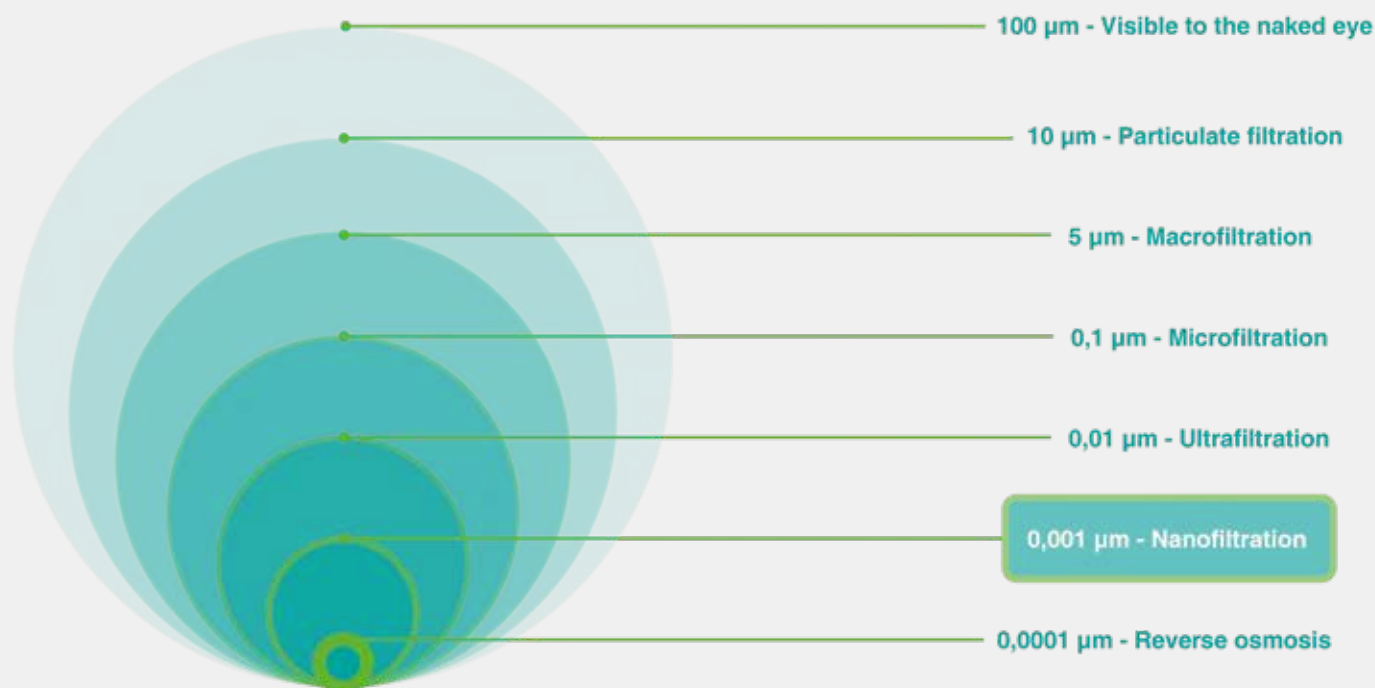
BLS has become an official partner of **Yamaha Motor Racing** in 2022 and has supplied BLS 512 Yamaha special edition masks, meeting the criteria set by Dorna Sports and in line with YMR's safety standards and regulations.

Finally, in recent years, we have forged a strategic partnership with renowned ocean sailing champion Giovanni Soldini, who shares BLS's values of safety, technological innovation and commitment to a

sustainable system, together with whom we promote and develop innovative solutions to protect the health of our planet as well as that of our workers.

The attention to the **quality** of breath has indeed become fundamental in every aspect of people's lives, from work to sport, from community life to private life. This **awareness** is the legacy left to future generations, since breath is life.

NANO FILTRATION



NANOPARTICLES

Nanoparticles are a debating topic that has been discussed for years. They are generally identified as particles made of atomic or molecular aggregates with a diameter of approximately 1 to 100 nm. Sometimes the term is used to denote **ultrafine particles** (in particular the individual particles that make up nanopowders).

The use of nanoparticles in consumer goods is showing benefits and attracting investment, but it is also raising concerns because, under certain conditions, exposure to nanoparticles, being too small for our body's natural defences, can have negative effects on our health and on the environment.

Understanding how to assess these and, above all, how to take appropriate protective measures, has become of main importance here in BLS.

THE PROJECT: EPI4NANO

The **EPI4Nano** project, promoted by BLS and carried out over the two-years period 2021/2022 by the **Itene Research Institute**, based in Valencia (ES), had its main purpose in the development, optimisation and validation of specific BLS products for effective respiratory protection against nanoparticles, including carbon nanofibres and metal oxides. Studies have shown that some nanoparticles can penetrate cells and tissues, move through the body and brain, and cause biochemical damage. In particular, the small size of nanopowders allows them to behave in a way that can be described as intermediate between that of gases and the rest of suspended particulate matter.

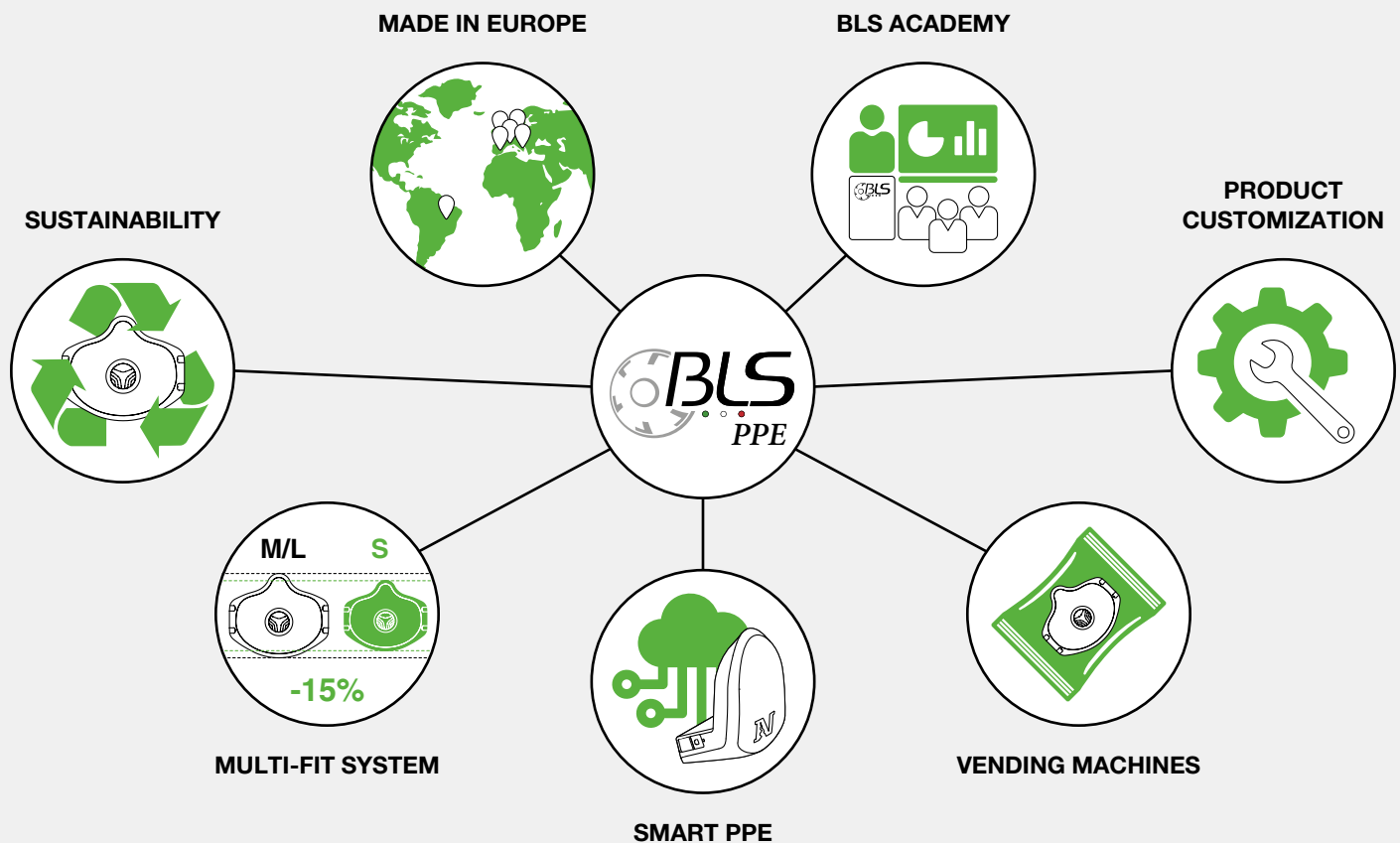
For this reason, when one comes into contact with these materials or performs work that may cause their dispersion into the air, the use of appropriate respiratory protective equipment is essential.

Itene's study showed that the filtering materials of selected BLS devices (i.e. BLS Zer0 and BLS Zer0 Flat series as filtering facepieces, as well as BLS 8000next half-mask with integrated P3 filter, BLS 401 P3 filter and BLS 202 P3 filter as reusable products) **filter over 99% of these nanoparticles** – depending on the model and substance selected – and they are, as of today, the only ones on the market to have this certification. The final data were processed by obtaining the average particle concentration values in the test atmosphere before and after the filter and by establishing the difference in percentage terms.

Ever-evolving technological research creates new opportunities, new production processes and, inevitably, new dangers to our health.

For BLS, the EPI4Nano project was born precisely from this need: to defend our breath from one of the main emerging industrial risks of the last decade.

THE NEW TRENDS



Rapid global change over the past few years has compelled the formation of new trends and orientations, many of which pervade our daily lives and have significant implications for workplace prevention and safety.

There are a number of new themes that are starting to take shape, some of which are more established while others are still in their early stages. Consider the **reshoring** phenomenon, for instance. In the 1980s, we saw a rush on the part of many businesses to relocate or outsource their manufacturing to Asia and use Asian suppliers in an effort to substantially cut production costs. However, due to a number of market disruptions as pandemics and dramatic increases in transportation costs, there is now a need to shorten production and supply chains in order to reduce any issues with the availability of raw materials and speed up manufacturing processes. In order to guarantee continuity and certainty of

supply to its customers, BLS has always favoured Europe as the location of its production sites, using exclusively European suppliers.

Sustainability: for many, sustainability is a trend, for BLS, it is a standard to be committed to. In fact, in order to reduce waste, our engineers and designers assess each material at the earliest stages of product design, not only in terms of performance requirements but also in terms of its degree of recyclability or, where this aspect is not currently relevant, its durability.

The idea of **smart PPE** is another trend that has been developing in the PPE industry for a while and is expected to have widespread adoption. IoT and personal protective equipment work to move the focus away from protection towards prevention, in order to transform how people perceive safety. Although there are still gaps in the law and regulations that need

to be filled, PPE is becoming more active and aims to provide the operator with greater comfort while also giving the safety manager access to data that will make it easier to monitor and evaluate how well the PPE is being used.

For a long time, PPE manufacturers have concentrated their efforts on developing “universal” products that could be used by all users. In reality, we have come to the conclusion that one piece of PPE, no matter how carefully designed and shaped, is very unlikely to fit a wide array of facial conformations in a multi-ethnic working environment with a large female presence. BLS **multi-fit system** concept reflects our focus on offering as many products as possible in various sizes to ensure comfort and great fit on all faces.

Finally, let’s not forget that for years now many industrial sites have chosen **vending machines** as the method of dispensing PPE to their employees. The au-



tomatic distribution of the devices entails special attention to hygiene requirements, which must be respected both by those who load the machines and by the user who picks up the product and does not necessarily use it immediately. Always attentive to this aspect, BLS offers almost all of its products, including disposable ones,

in practical and hygienic single packs.

Therefore, ensuring optimal **comfort** for individuals who will use the product is now the primary goal in the production of personal protective equipment, with a focus on its sustainability. All of the aforementioned trends are pointing in this direction and BLS is a supporter of it.



BLS INNOVATION



NEW BLS TECHNOLOGIES

Quality and innovation are the heart of the path that BLS has taken over time. Indeed, BLS has always placed the quality of its products at the top of its scale of values, aware of the importance they have in protecting people, choosing always market partners who share and respect these values at every stage of their production chain.

The protection of people is the value that inspires us and the reason why we continue to invest in **research and development**. Our goal is to find progressive solutions to meet or anticipate the increasingly evolved needs in terms of safety and sustainability.

What makes BLS different is the **autonomy** in engineering and managing its production machinery, thanks to its historical experience and the technology behind the automation of in-house production. The collaboration with some of Italy's leading universities, including foremost the Milan Polytechnic and the Biomedical Campus in Rome, has contributed also to the for-

mation of an in-house R&D department, which has actualized the most innovative projects and it constantly improves the performance of our products.

Maximum protection, design and new generation technology are the goals behind "**Narvalo**" start-up: a spin-off of the Politecnico di Milano, incubated in PoliHub and institutional participant of Fondazione Politecnico di Milano, which combines know-how, design and Made in Italy manufacturing.

Narvalo project, which BLS believes in from its beginning, was born in 2018 on the desks of the School of Design of Politecnico di Milano from the idea of the young designer of Dutch origin, Ewoud Westerduin, together with Venanzio Arquilla, Professor of the Department of Design. The goal was to design a protective mask for smog and other urban pollutants with a filtering capacity superior to a standard FFP3, with Made in Italy design and production, and with an **integrated IoT technology** capable of dialogue with a dedicated app that monitors simultane-

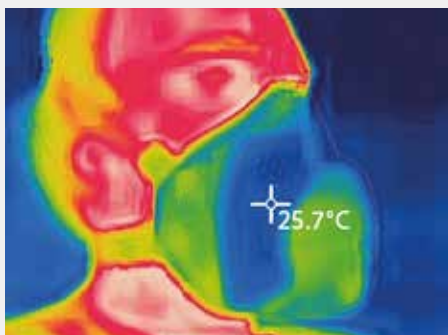
ously both the user's respiratory performance and the quality of the surrounding air, building a **connected ecosystem**.

Since the academic stage, the project attracts institutional partners and it is incubated in the POLIHUB as part of the Switch2Product initiative: the programme that enhances innovative solutions, new technologies and business ideas proposed by students, researchers and lecturers of Politecnico di Milano (which Narvalo is one of the winners in the 2018 edition) and that navigates the POLIMI innovation system. Ewoud is also selected as "Talent in residence" in POLIFACTORY, the Makerspace and Fablab of the Politecnico di Milano, where the first prototypes are made using various digital fabrication technologies. The project thus concretely interprets the Third Mission of the Politecnico di Milano, which aims to support the social, economic and cultural development of its area of reference: Bovisara district.



THE FIRST IoT MASK (Internet of Things)

BLS has always been convinced of the value of **collaboration between the academic and manufacturing worlds** so much to include in its own ranks some of the young minds that have developed innovative university projects. For this reason it decides to support Narvalo in the development of air filtration aspects, thanks to its strong experience over 50 years in the field.



Narvalo wants to revolutionise the way of conceiving respiratory protection devices by raising awareness among an ever-widening public about the issues of air quality and the impact it has on their breathing and health. Its mission is ensuring urban commuters a unique breathing experience: **maximum comfort** and, at the same time, the best filtering protection available thanks to **innovative technologies**.

Narvalo Urban Mask with **Active Shield** derives from this ambitious purpose as the first IoT mask that integrates **protection, versatility, design and technology**.

The proprietary and **patented** Active Shield device integrates a smart fan with an adaptive speed (based on the user's respiratory frequency), capable of constantly optimising the flow of air inside the mask by reducing the accumulation of heat and humidity. The latest generation of **on-board sensors** are capable of highlighting important data on respiratory performance and communicating directly (thanks to a **dedicated app**) with the smartphone.

The collaboration with Narvalo, which is more related to the consumer world, allows BLS to open up new scenarios for the industrial world as well, by implementing its product range with models compatible with the new technology developed by Narvalo. Once again BLS confirms itself as a pioneer of innovative products and virtuous processes.

BLS ACTIVE SYSTEM

BLS and Narvalo have developed a simple and intuitive platform that supports Health and Safety Representatives in their work: **BLS Active System**. The app is compatible with Android tablets, and addresses the need to monitor whether the respirator is being used for the entire duration of exposure to the hazard, while also tracking the wearing of filtering facepieces and optimising their management.

Thanks to BLS Active System app, the company's HSRs can supervise in real time the actual use and wearing of filtering masks, and map their use across different departments. Data on PPE usage can be saved to ensure the continuous use of filtering facepieces and, thus, the safety of workers.



BLS SUSTAINABILITY



We have to think about the future of our planet in order to keep breathing clean air. The circular economy, as a **model of production and consumption**, aims to extend the life cycle of products, trying to generate additional value by **reusing materials and products** that would have ended their life cycle.

One of our priorities is also the optimisation of products, materials and resources through the use of **recycled material**, minimising scraps. We are currently working to develop new solutions for **innovative management of the raw materials** used in the production of disposable PPE (disposables).

BLS CIRCULAR ECO SYSTEM

“BLS Circular Eco System” project comes to life in the university lecture halls of the Politecnico di Milano. The design cues, indeed, come from a master’s thesis in Integrated Product Design with a focus on the Circular Economy. The thesis aims at the **virtuous management of waste materials** generated by BLS in order to achieve their revalorisation in

its own or other supply chains. The challenge is, therefore, to optimise business processes and the resources employed by progressing towards product management from design to end-of-life.

BLS is already working to reduce emissions related to scrap disposal and to feed production chains capable of converting scrap materials into secondary raw materials. BLS’ commitment to the development of a circular **supply chain** touches many aspects of the production process:

- use of raw materials with a percentage of regenerated material;
- use of regenerated compounds dedicated to internal prototyping;
- design choices that favour recycling, where applicable;
- supply of spare parts for correct product maintenance;
- updating plastic packaging by incorporating regenerated materials;
- use of packaging and instructions with regenerated paper and cardboard;
- intervention on primary packaging oriented towards logistical efficiency and sustainability.

Regione Lombardia has also believed in the company’s project, awarding it as part of the “Innovation of Circular Economy Chains in Lombardia 2021” tender. Research and development projects on the topic were again rewarded in 2025 by the “Ri.Circo.Lo” edition dedicated to the plastics and textile supply chains.

Innovation and sustainability in all the company’s choices: from the selection of suppliers, giving preference to those who use **regenerated material** in production and share our values, to the continuous search for solutions capable of improving our approach to a circular model. BLS’ commitment to the Circular Eco System project is intense and leads the company to a continuous and virtuous updating of its activities, always offering comfortable and high-performance products.

OUR SERVICES

Thanks to the fully European production of all BLS products, both disposable and reusable, EUR1 movement certificate can be requested.



CONSULTING

We help you choosing the most suitable mask for your job

Consultancy service to support customers in choosing the most suitable protection device based on the activity performed and the contaminant they come into contact with. BLS responds to customer requests in a professional, precise and timely manner in 6 languages. BLS exports its products in over 60 countries.



FIT TEST

Test your mask to check its compatibility with your face

Validation service through quantitative fit test of PPE for respiratory protection. The quantitative fit test is used to evaluate the degree of compatibility between a specific protection device and the user's face. The test is carried out with a particle counter which allows to obtain the numerical value corresponding to the seal factor of the used PPE. On request, a qualitative fit test service is also available.



TRAINING

Learn about PPE and you will increase the safety of your company

The course responds to what is required in terms of training on the correct use of PPE for the protection of the respiratory tract. Classroom activity can be integrated with specific training through fit test done in "live" mode on each course participant. At the end of the course a certificate of attendance will be issued for each participant.



MAINTENANCE

A well-maintained mask increases your safety

Training course on the maintenance of BLS full face masks. The course provides complete training on the operations necessary for the revision, disassembly, replacement and reassembly of the components. At the end of the course a certificate of attendance will be issued for each participant.



SOCIAL

Where to always find the latest updates and videos of our products

Our social channels are also an information and training tool. In addition to the latest updates of the group's activities, you will find product videos, explanatory maintenance and donning instructions videos, full videos of our webinars and much more. Follow us on all platforms.



SAFETY GUIDE

Choose the most suitable BLS device for your working environment

In order to assist Employers and Health and Safety Representatives in their efforts to raise awareness among their operators, BLS provides a Safety Guide which details the risks and consequences to which you are exposed in a variety of work contexts, and the related recommended PPE.

Scan the QR code and download the Safety Guide.



PROTECTION FROM DUST, MISTS AND FUMES

DUSTS are formed when a solid material is decomposed into tiny fragments.

MISTS are tiny droplets that are formed from liquid materials through condensation and atomization processes.

FUMES are formed when a solid material (e.g.: a metal) is vaporized through high temperature. The vapour cools quickly and condenses into extremely fine particles.

The term **PARTICULATE** commonly identifies the collection of these solid particles in the air.

There are two families of products for protection against particulates:

A) FILTERING FACEPIECES, indicated with “FFP”; EN 149 standard.

B) FILTERS (for half or full face masks), indicated with “P” (associated with the color white); EN 143 and EN 14387 standard.

In reference to the protection from particulates, the legislation confers an increased protection with the increase of the filtering efficiency: FFP1, FFP2, FFP3 / P1, P2, P3.

MINIMUM FILTERING EFFICIENCY

EN 149			EN 143		
FFP1	80%		P1	80%	
FFP2	94%		P2	94%	
FFP3	99%		P3	99,95%	

CLASSES OF PROTECTION

The European Standard EN 529:2005 shows how to select the correct breathing apparatus based on the risk assessment.

An important distinction concerns the **nominal protection factor (NPF)** and the **assigned protection factor (APF)**. The nominal protection factor (NPF) is a number derived from the maximum percentage of total loss (towards the inside of the breathing apparatus) allowed by European standards. The assigned protection factor (APF) is the level of respiratory protec-

tion that one can realistically expect in the workplace by 95% of the PPE users. Furthermore, an important reference for choosing the breathing apparatus is the **threshold limit value (TLV)**, or rather the “exposure limit value”, which indicates the environmental concentrations of airborne chemicals below which most workers can remain repeatedly exposed to day after day for their working life without any negative effect on their health.

FILTERING FACEPIECES			HALF MASK WITH FILTERS			FULL FACE MASK WITH FILTERS		
CLASS	NPF	MAX CONC.	FILTER CLASS	NPF	MAX CONC.	CLASS	NPF	MAX CONC.
FFP1	4	4xTLV	P1	4	4xTLV	P1	5	5xTLV
FFP2	12	12xTLV	P2	12	12xTLV	P2	16	16xTLV
FFP3	50	50xTLV	P3	48	48xTLV	P3	1000	1000xTLV

If the concentration of the pollutant in the workplace is unknown, the first rule for selecting the minimum level of protection can be provided by the following table:

PROTECTION LEVEL	P1	P2	P3
POLLUTANT TLV / MINIMUM EFFICIENCY	$\geq 10\text{mg/m}^3$	$0,1 < 10\text{mg/m}^3$	$\leq 0.1\text{mg/m}^3$

PROTECTION FROM GASES AND VAPOURS

For protection against this type of contaminant it requires a carbon layer filter suitably treated to selectively absorb different substances.

GASES are substances which at ambient temperature and pressure are in a gaseous state (e.g.: oxygen, nitrogen, carbon dioxide). **VAPOURS** are substances which at ambient temperature and pressure are in a liquid or solid state and pass to a gaseous state through boiling or evaporation processes (e.g.: acetone, toluene, hexane).

The EN 14387:2004 + A1:2008 Standard defines protection against gases and vapours according to the following table:

TYPE		COLOUR	PROTECTION
A		BROWN	Organic gases and vapours with a boiling point > 65°C
B		GREY	Inorganic gases and vapours
E		YELLOW	Acid gases
K		GREEN	Ammonia and derivatives
AX		BROWN	Organic gases and vapours with a boiling point ≤ 65°C
Hg		RED	Mercury vapour
NO		SKY BLUE	Nitrous gases
CO		BLACK	Carbon oxide
Reaktor		ORANGE	Radioactive iodine, including radioactive iodomethane

CLASSES OF PROTECTION

To select the right protection, it is necessary to know the chemical nature of the pollutant making sure that the oxygen level is higher than 17%. Regulations provide three filter capacity classes: low (class 1), medium (class 2), high (class 3); the duration of filter increases with the increase of the capacity.

For protection against gases and vapours, the nominal protection factor is determined by the type of mask (half mask or full-face mask) and not by the filter used.

CLASS	1	2	3
CAPACITY	LOW	MEDIUM	HIGH
EXPOSURE LIMIT	1000 ppm	5000 ppm	10000 ppm

	HALF MASK		FULL FACE MASK	
	FPN	MAX CONCENTRATION	FPN	MAX CONCENTRATION
GAS	50	12xTLV	2000	2000xTLV
GAS P3	48	48xTLV	1000	1000xTLV

COMBINED FILTERS

In the presence of both gases/vapours as well as particulates, protection with combined filters is required. These filters combine a gas filter with a dust filter. BLS offers its customers a complete range of filters.



SOME BASICS ON REUSABLE DEVICES

In EN 136 Standard, full face masks are classified according to the type of application:

* Source: EN 529:2005

- 1) *Light use (use with small capacity filters)*
- 2) *General use (for heavier uses, they have higher resistance to flammability)*
- 3) *Special use (they offer greater resistance to radiant heat and flame. They can be used for firefighting)**

The filters differ according to the type of filtration:

- 1) *Carbon filters for gases and vapours, which include 3 classes, each with different duration, weight and protection (low class 1, medium class 2, high class 3)*
- 2) *Dust filters, which provide 3 protection classes based on filtering efficiency (P1, P2, P3)*
- 3) *Combined filters (combination of the above)*

Products



HALF MASKS

They protect the nose and mouth and can be used if protection for the eyes is not required or in combination with safety goggles. However, it is essential to analyse each risk and determine the correct protection needed.



FULL FACE MASKS

They protect the entire face and ensure a greater protection factor. They can be used in combination with supplied-air products or PAPR.



FILTERS

They are connected to the mask. They can protect from both particulates, gases and vapours, or from the combination of the two. The same filter can sometimes be used in both half or full face mask, depending on its features.

Filter types



PARTICULATES

Particles filtration is ensured by a pleated medium. The pleating of the material ensures a higher filtering surface and reduces breathing fatigue.



GASES & VAPOURS

Gases and vapours are adsorbed by activated carbons grains. This material is characterized by a high porosity structure that traps gases and vapours in its surface. They can be treated to adsorb selectively one or more groups of specific substances.



COMBINED

Combined filters are built with two sections, the first one with a pleated medium for particles filtration, the second one with activated carbons, for gases and vapours protection.

FILTERS TECHNOLOGY FOR REUSABLE DEVICES

IN ADDITION TO THE UNIVERSAL CONNECTION (EN 148-1), BLS DEVELOPED A SIMPLIFIED BAYONET CONNECTION TO MEET THE HIGHEST PERFORMANCES AND SECURITY STANDARDS.

BAYONET CONNECTION

This connection is highly intuitive, allowing a quick and safe hold on the mask. It has a locking feedback allowing the user to know if the filter has been properly placed. The double filter offers better weight distribution on the mask and a wider field of vision.



RD-40 UNIVERSAL CONNECTION

Standard thread connection according to EN 148-1, universal among all respiratory protection devices.



ACTIVATED CARBONS

The quality of the activated carbons used by BLS for the filtration of gases and vapours meets high standards of safety ensuring excellent filtration performances. They are produced without toxic additives such as Hexavalent Chromium (Cr VI).



BLS TECHNOLOGY FOR FULL FACE MASKS

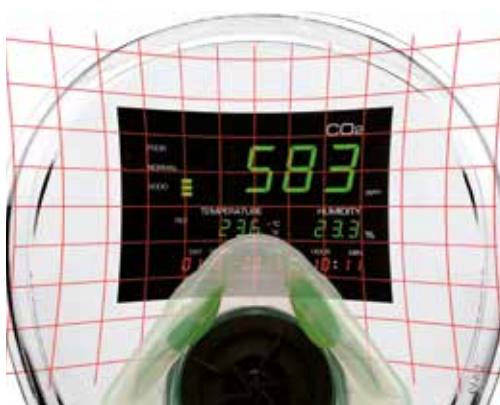
LIVE VISOR

In BLS 5000 series masks, the visor is in optical class 1* (EN 166), which is synonymous with a panoramic field of vision without optical distortions. A vitrification treatment on its surface makes it scratch resistant.

** Eye protection devices are divided into 3 classes according to spherical, astigmatic and prismatic optical deformations (EN 166). Class 1 is the best existing class. BLS 5000 series devices series have been tested according to the guidelines of EN 166.*



VISOR
Optical class 1



VISOR
Lower optical class

K-OMFORT HARNESS

BLS 5000 series masks' harness is fixed on 6 attachment points directly to the rigid frame so as not to deform the face seal. It allows to distribute the weight of the device evenly without leaving face marks.



ANTIFOG SYSTEM

Designed to avoid visor fogging through the control of the cold and hot air flows inside the mask without perishable surface treatments.



REUSABLE DEVICES / HALF MASKS

BLS 8000ne»xt SERIES

READY TO USE AND MAINTENANCE FREE

BLS 8000next series bi-filter thermoplastic rubber half masks are ready to use, with no need for maintenance or filters replacement. Once the filtering capacity of the device is exhausted, it is completely replaced.



SIMPLICITY
of disposable product



PROTECTION
of reusable product



Available products

CODE	PRODUCT	FACEPIECE	PROTECTION
8116006	BLS 8100next	Thermoplastic rubber	A1P2 R D
8116005	BLS 8400next	Thermoplastic rubber	ABEK1P3 R D
8116004	BLS 8600next	Thermoplastic rubber	A2P3 R D

Features

- 01 SIMPLE LIKE A DISPOSABLE, PROTECTING LIKE A REUSABLE**
 This mask combines the simplicity of disposable products with the protection of the reusable ranges offering an easy-to-implement and certified protection against both particles and gases.
- 02 ACTIVATED CARBONS**
 The quality of the activated carbons used by BLS for the filtration of gases and vapours meets high standards of safety ensuring excellent filtration performances. They are produced without toxic additives such as Hexavalent Chromium (Cr VI).
- 03 FACEPIECE**
 Made with a high quality thermoplastic elastomer: non-deformable and durable.
- 04 DESIGN AND VISUAL FIELD**
 The shape of the half mask offers a perfect seal without any unpleasant pressure on the nose or mouth of the user. It also allows high visibility and low interference with the visual field thanks to the lower positioning of the filters and to its compact size.
- 05 FILTER PROTECTIVE LAYER**
 External layer that ensures the protection of the filtering material from dirt, dust and liquids as well as the normal mechanical stress due to prolonged use thus extending and preserving filtering efficiency and making the device safer. It also prevents the release of fibers, which is of the utmost importance in painting applications.
- 06 DROP-OFF SYSTEM**
 Quick attachment/release system and sliding elastics, which allow you to remove and lower the half mask without removing the head harness. If necessary, the drop-off system can be easily disabled.
- 07 NANO FILTRATION**
 P3 filters of BLS 8400next and BLS 8600next are tested against nanoparticles (down to 0,001 micron).



Watch the video



REUSABLE DEVICES / HALF MASKS

REUSABLE DEVICES / HALF MASKS

BLS 4000ne»xt SERIES

SIZES AND MATERIALS AVAILABLE



S/M M/L



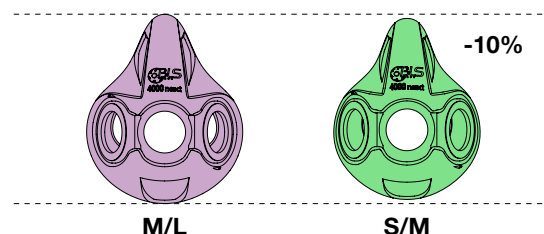
S/M M/L

DROP-OFF PROCEDURE



Features

- 01 **EASY AND FAST MAINTENANCE**
It can be disassembled in less than a minute making cleaning and maintenance much easier.
- 02 **25% LIGHTER FACEPIECE**
Reducing the thickness of the facepiece enabled the weight of the half mask to be reduced by 25% versus previous version, making it one of the lightest on the market.
- 03 **HEAD HARNESS**
Thin and light design with quick adjustment, allowing excellent compatibility with other PPE.
- 04 **DROP-OFF**
New front mask with quick attachment/release system and sliding elastics, which allow you to remove and lower the half mask without removing the head harness.
- 05 **BAYONET CONNECTION**
This connection is highly intuitive, allowing a quick and safe hold on the mask. It has a locking feedback allowing the user to know if the filter has been properly placed. The double filter offers better weight distribution on the mask and a wider field of vision.
- 06 **AVAILABLE IN TWO SIZES**
The half mask is available in two sizes, S/M and M/L, to perfectly fit all face types.



Available products

CODE	PRODUCT	FACEPIECE	SIZE
8002111	BLS 4000next R	Thermoplastic rubber	S/M
8002112	BLS 4000next R	Thermoplastic rubber	M/L
8002113	BLS 4000next S	Silicone rubber	S/M
8002114	BLS 4000next S	Silicone rubber	M/L

NOTE: both our silicone and TPE are completely non allergenic.

* Compatible with
BLS 200/201 SERIES FILTERS
(pp. 38/39)



Watch the video



REUSABLE DEVICES / HALF MASKS



Ready to use kit – BLS 4000next half masks + Filters

CODE	KIT	SIZE	FILTERS	PROTECTION	DESCRIPTION
8002115 8002116	BLS 4100next	S/M M/L	+ BLS 211 + BLS 301 (prefilters)	A2P2 R	Organic gases and vapours (bp > 65°C) and dust
8002117 8002118	BLS 4400next	S/M M/L	+ BLS 222	ABEK1P3 R	Organic, inorganic and acid gases and vapours and ammonia, dust
8002119 8002123	BLS 4500next	S/M M/L	+ BLS 202	P3 R	Dust
8002120 8002124	BLS 4600next	S/M M/L	+ BLS 221	A2P3 R	Organic gases and vapours (bp > 65°C) and dust
8002121	BLS 4100next R*	S/M	+ BLS 211 + BLS 301 (prefilters)	A2P2 R	Organic gases and vapours (bp > 65°C) and dust

* with BLS 4000next R (thermoplastic rubber facepiece).

REUSABLE DEVICES / HALF MASKS

BLS SGE46

OPTIMAL FIT



Features

- 01 FACEPIECE**
The facepiece made of silicone rubber is designed to universally adapt to all face sizes giving a better comfort and perfect fit.
- 02 HARNESS**
Fixed on 4 points directly on the rigid body of the mask allowing to distribute the weight of the respirator evenly without leaving face marks.
- 03 UNIVERSAL CONNECTION**
Standard thread connection according to EN 148-1, universal among all respiratory protection devices.

Available products

CODE	PRODUCT	FACEPIECE	SIZE
8002059	BLS SGE46	Silicone rubber	U

* Compatible with
BLS 400 SERIES FILTERS
(p. 40)



REUSABLE DEVICES / FULL FACE MASKS

BLS 5000 SERIES

HIGH RESISTANCE



BLS 5700/C HOOD

Protective hood with significant resistance to the aggression of acids; it covers head, shoulders and upper torso.



CORRECTIVE LENS FRAME

Available as accessory, compatible with BLS 5000 and BLS 2000 series masks.

Features

- 01 **FACE SEAL**
Available in soft thermoplastic rubber (BLS 5600) or silicone rubber (BLS 5700, BLS 5700/C).
- 02 **BAYONET CONNECTION**
This connection is highly intuitive, allowing a quick and safe hold on the mask. It has a locking feedback allowing the user to know if the filter has been properly placed. The double filter offers better weight distribution on the mask and a wider field of vision.
- 03 **ANTI-FOG**
Designed to avoid visor fogging through the control of the cold and hot air flows inside the mask without perishable surface treatments.
- 04 **PHONIC MEMBRANE**
An aluminium layer, inside the breathing unit of the device (BLS 5700, BLS 5700/C), enables the transmission of vocal sound.
- 05 **SCRATCH RESISTANT VISOR, OPTICAL CLASS 1 (EN 166)**
The screen allows a panoramic visual field without optical distortions. A vitrification treatment on its surface makes it scratch resistant.
- 06 **6-POINT HARNESS**
Fixed on 6 connection points, BLS 5000 series harness guarantees a highly precise adjustment by distributing the pressure on the face uniformly.
- 07 **AVAILABLE IN THREE SIZES**
Silicon models (BLS 5700, BLS 5700/C) are available in three different sizes, S, M and L, to perfectly fit all face profile.

Available products

CODE	PRODUCT	CLASS	FACIAL GASKET	VISOR	HOOD	SIZE
8001083	BLS 5600	2	Thermoplastic rubber	Live Visor		M
8102017	BLS 5700	2	Silicone rubber	Live Visor		S
8001036						M
8102018						L
8102022	BLS 5700/C	2	Silicone rubber	Live Visor		S
8001097					✓	M
8102023						L

* Compatible with
BLS 200/201 SERIES FILTERS
(pp. 38/39)

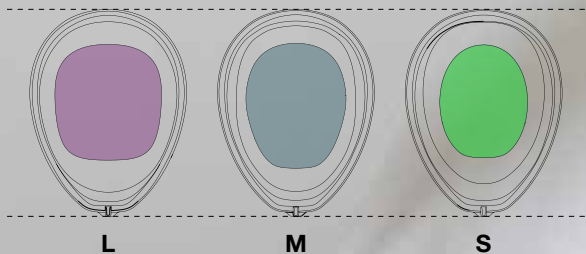
NOTE: both our silicone and TPE are completely non allergenic.



Watch the video



REUSABLE DEVICES / FULL FACE MASKS



07

REUSABLE DEVICES / FULL FACE MASKS

BLS 5000 SERIES

EASY REMOVAL



LENS FRAME

Available as accessory, compatible with BLS 5000 and BLS 2000 series masks.

Features

- 01 **FACE SEAL**
Available in soft thermoplastic rubber (BLS 5150) or silicone rubber (BLS 5400).
- 02 **UNIVERSAL CONNECTION**
Standard thread connection according to EN 148-1, universal among all respiratory protection devices.
- 03 **ANTI-FOG**
Designed to avoid visor fogging through the control of the cold and hot air flows inside the mask without perishable surface treatments.
- 04 **PHONIC MEMBRANE**
An aluminium layer, inside the breathing unit of the device (BLS 5400), enables the transmission of vocal sound.
- 05 **SCRATCH RESISTANT VISOR, OPTICAL CLASS 1 (EN 166)**
The visor allows a panoramic visual field without optical distortions. A vitrification treatment on its surface makes it scratch resistant.
- 06 **6-POINT HARNESS**
Fixed on 6 connection points, BLS 5000 series harness guarantees a highly precise adjustment by distributing the pressure on the face uniformly.
- 07 **CLASS 3**
The masks classified in class 3 offer greater resistance to radiant heat and flame. They can be used for firefighting.
- 08 **AVAILABLE IN THREE SIZES**
Silicone model (BLS 5400) is available in three sizes to perfectly fit all face types.

Available products

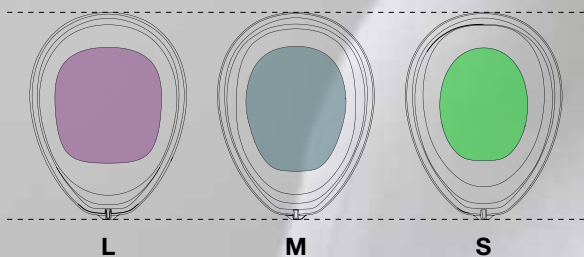
CODE	PRODUCT	CLASS	FACE SEAL	VISOR	SIZE
8001035	BLS 5150	3	Thermoplastic rubber	Live Visor	M
8102019	BLS 5400	3	Silicone rubber	Live Visor	S
8001039					M
8102020					L

NOTE: both our silicone and TPE are completely non allergenic.

 Compatible with
BLS 400 SERIES FILTERS
(p. 40)



Watch the video



08

REUSABLE DEVICES / FULL FACE MASKS

REUSABLE DEVICES / FULL FACE MASKS

BLS 2000 SERIES

GLASS VISOR AVAILABILITY



LENS FRAME

Available as accessory, compatible with BLS 5000 and BLS 2000 series masks.

Features

- 01 FACE SEAL**
Made of thermoplastic rubber, as well as the inner facepiece. They form together a single mask body.
- 02 UNIVERSAL CONNECTION**
Standard thread connection according to EN 148-1, universal among all respiratory protection devices.
- 03 ANTI-FOG**
Designed to avoid visor fogging through the control of the cold and hot air flows inside the mask without perishable surface treatments.
- 04 AVAILABLE WITH GLASS VISOR**
The visor of the BLS 2150V model is made of glass. To ensure maximum safety during use, the tripartite glass is stratified with an anti-fragmentation EVA layer. It is most suitable for providing high resistance to chemicals.
- 05 QUICK AND INTUITIVE MAINTENANCE**
Thanks to overmoulding production, the number of components is extremely reduced, enabling quick and easy product maintenance.
- 06 DOUBLE EXHALATION VALVE**
The new BLS 2000 series is equipped with a double front exhalation valve to increase comfort by reducing breathing resistance during use.
- 07 COMPACT DIMENSIONS**
The compact dimensions of the product provide an excellent field of vision through the visor. In both configurations, polycarbonate and glass, a distortion-free vision is guaranteed.
- 08 6-POINT HARNESS**
Fixed on 6 connection points, BLS 2000 series harness guarantees a highly precise adjustment by distributing the pressure on the face uniformly.

Available products

CODE	PRODUCT	CLASS	FACE SEAL	VISOR
8102015	BLS 2150	2	Thermoplastic rubber	Polycarbonate
8102016	BLS 2150V	2	Thermoplastic rubber	Glass

 Compatible with
BLS 400 SERIES FILTERS
(p. 40)



09

SPEECH DIAPHRAGM

The mask is equipped with a speech diaphragm, to improve communication.

10

LIGHTWEIGHT

The mask is very light, both in the glass visor and polycarbonate versions. The latter, in fact, weighs only 458g.



REUSABLE DEVICES / FULL FACE MASKS

BLS 3000 SERIES

CLASS 3



Features

- 01 FACE SEAL**
Available in EPDM. The inner facepiece is made of thermo-plastic elastomer.
- 02 UNIVERSAL CONNECTION**
Standard thread connection according to EN 148-1, universal among all respiratory protection devices.
- 03 ANTI-FOG**
Designed to avoid visor fogging through the control of the cold and hot air flows inside the mask without perishable surface treatments.
- 04 CLASS 3**
The masks classified in class 3 offer greater resistance to radiant heat and flame. They can be used for firefighting.

Available products

CODE	PRODUCT	CLASS	FACE SEAL	VISOR
8102021	BLS 3150	3	EPDM	Polycarbonate

 Compatible with
BLS 400 SERIES FILTERS
(p. 40)



FILTERS / BAYONET CONNECTION

BLS 200 SERIES



- ★ Compatible with
HALF MASKS BLS 4000next SERIES
 (pp. 26/27)
FULL FACE MASKS BLS 5000 SERIES (5600, 5700, 5700/C)
 (pp. 30/31)



Available products

CODE	PRODUCT	PROTECTION	COLOUR CODE
8011118	202 P3 R ⁽⁵⁾	Dust	○
8117035	202C P3 HF	Dust + activated carbon layer for hydrofluoric acid in reduced concentration	○
8117034	210 A1	Organic gases and vapours, class 1	●
8011109	211 A2	Organic gases and vapours, class 2	●
8011205	212 AX	Organic gases and vapours with a boiling point ≤ 65° C	●
8011110	213 ABE1	Organic, inorganic and acid gases and vapours, class 1	● ● ● ●
8011111	214 ABEK1	Organic, inorganic and acid gases, vapours, ammonia and derivatives, class 1	● ● ● ● ●
8011112	221 A2P3 R	Organic gases and vapours, class 2 and dust	● ○
8011113	222 ABEK1P3 R ⁽²⁾	Organic, inorganic and acid gases and vapours and ammonia and derivatives, class 1 and dust	● ● ● ● ● ○
8011206	225 AXP3 NR ⁽¹⁾	Organic gases and vapours with a boiling point ≤ 65°C and dust	● ○
8011145	226 ABE1P3 R	Organic, inorganic and acid gases and vapours, class 1 and dust	● ● ● ● ○
8117029	227 ABEK1HgP3	Organic, inorganic and acid gases and vapours and ammonia and derivatives, class 1, mercury vapours and dust	● ● ● ● ● ● ○
8011133	242 ABE2 ⁽³⁾	Organic, inorganic and acid gases and vapours, class 2	● ● ● ●
8011114	243 ABEK2 ⁽³⁾	Organic, inorganic and acid gases, vapours, ammonia and derivatives, class 2	● ● ● ● ●
8011134	244 K2	Ammonia and derivatives, class 2	●
8011140	253 ABE2P3 R ⁽¹⁾	Organic, inorganic and acid gases and vapours, class 2 and dust	● ● ● ● ○
8011141	254 ABEK2HgP3 R D ⁽¹⁾	Organic, inorganic and acid gases and vapours and ammonia and derivatives, class 2, mercury vapours and dust	● ● ● ● ● ● ● ○
8117008	301 P2 R ⁽⁴⁾	Dust	○
8117030	301 P3 R ⁽⁴⁾	Dust	○

⁽¹⁾ these filters cannot be used with half masks because their weight is >300g

⁽²⁾ these filters are tested against hydrogen fluoride

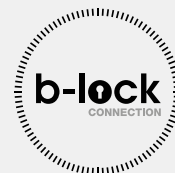
⁽³⁾ these filters are tested against formaldehyde

⁽⁴⁾ dust prefilter to be mounted on BLS 200 series gas filters

⁽⁵⁾ these filters have Nanofiltration properties

FILTERS / BAYONET CONNECTION

BLS 201 SERIES



- * Compatible with
HALF MASKS BLS 4000next SERIES
(pp. 26/27)
FULL FACE MASKS BLS 5000 SERIES (5600, 5700, 5700/C)
(pp. 30/31)



Available products

CODE	PRODUCT	PROTECTION	CARBON LAYER
8011218	BLS 201-3 P3 R	Dust	
8011219	BLS 201-3C P3 R	Dust and nuisance odours	✓

These filters are very light and, thanks to their slim profile, they are the best solution when used with a half-mask in combination with a welding mask.

FILTERS / UNIVERSAL CONNECTION RD40

BLS 400 SERIES



* Compatible with
HALF MASK BLS SGE46

(pp. 28/29)

FULL FACE MASKS BLS 5000 SERIES (5150, 5400)

(pp. 32/33)

FULL FACE MASKS BLS 2000 AND BLS 3000 SERIES

(pp. 34/35 and 36/37)



Available products

CODE	PRODUCT	PROTECTION	COLOUR CODE
8011013	401 P3 R ⁽²⁾	Dust	○
8011002	411 A2	Organic gases and vapours, class 2	●
8011023	412 AX	Organic gases and vapours with a boiling point lower than 65° C	●
8011005	413 K2	Ammonia and derivatives, class 2	●
8011016	414 ABE2	Organic, inorganic and acid gases and vapours, sulphur dioxide, class 2	● ● ●
8011007	415 ABEK2	Organic, inorganic and acid gases and vapours, sulphur dioxide, ammonia and derivatives, class 2	● ● ● ●
8011008	421 A2P3 R	Organic gases and vapours, class 2 and dust	● ○
8011024	422 AXP3 NR	Organic gases and vapours with a boiling point lower than 65°C and dust	● ○
8011017	423 ABE2P3 R ⁽¹⁾	Organic, inorganic and acid gases and vapours, class 2 and dust	● ● ● ● ○
8011022	424 ABEK1P3 R	Organic, inorganic and acid gases and vapours, ammonia, class 1 and dust	● ● ● ● ● ○
8011012	425 ABEK2P3 R ⁽¹⁾	Organic, inorganic and acid gases and vapours, ammonia, class 2 and dust	● ● ● ● ● ○
8011014	430 ABEK2HgP3 R ⁽¹⁾	Organic, inorganic and acid gases and vapours and ammonia and derivatives class 2 mercury vapours and dust	● ● ● ● ● ● ○
8117004	441 ABEK2HgNOCOP3 R ⁽¹⁾	Organic, inorganic, acid gases and vapors, ammonia and derivatives, mercury vapor, sulfur dioxide, nitrous gases, carbon monoxide, and dust	● ● ● ● ● ● ● ○
8117005	442 Reaktor A2P3 R D ⁽¹⁾	Dust, radioactive iodine, including radioactive iodomethane	● ○

⁽¹⁾ these filters cannot be used with half masks because their weight is >300g

⁽²⁾ these filters have Nanofiltration properties

REUSABLE DEVICES

ACCESSORIES



C43

Washable bag for half mask and filters.



C41

Washable bag with shoulder belt for full face masks and filters.



C22

Frame for prescription lenses for BLS 5000 and BLS 2000 series full face masks.



C90

Wall mounted container for full face mask and filters.



Q409

150 ml disinfectant spray bottle.



F595

Multi-purpose disinfectant wipes in non-woven fabric for half masks and full face masks.



K15

Polycarbonate visor cover for BLS 5000 series full face masks. Applications: in sandblasting and in presence of abrasive substances.



K19 / K16

Acetate for BLS 5000 series (K19), BLS 2000 and BLS 3000 series (K16) full face masks. Applications: Industrial painting and in presence of chemical splashes.



C10

Textile harness for full face mask more comfortable especially with long hair.



BLS 202 DUST FILTER COVER

Set of covers for BLS 200 b-lock series dust filter (pack of 16 pcs).



BLS 200 SERIES COMBINED FILTERS COVER

Set of covers for BLS 200 b-lock series combined filters (pack of 16 pcs).



BLS 200 SERIES FILTER CONNECTION CAP

Set of caps for BLS 200 b-lock series filters connection (pack of 16 pcs).



BLS 401 DUST FILTER COVER

Set of covers for BLS 400 Universal series dust filter (pack. 16 pcs.).

REUSABLE DEVICES / POWERED AIR PURIFYING RESPIRATORS

PAPR SERIES

DOWNLOAD THE DEDICATED BROCHURE AND DISCOVER
THE RANGE OF POWERED AIR PURIFYING RESPIRATORS



BLS 2600_{next}



BLS 2700_{next}



BLS 2800_{next}

When should a PAPR be used?

PAPRs fall under the category of filtering devices and have the same fields of use. What, then, are the reasons why this solution should be preferred in a given work context over, for example, a half mask with filters?

- **COMFORT** – PAPRs inherently provide a significant improvement in operator comfort by eliminating respiratory fatigue: the filtered air delivered to the hood or visor in slight positive pressure eliminates breathing resistance which is instead unavoidable with half masks with filters. Another aspect of comfort is reduced sweating, thanks to internal ventilation in the hood or visor and the lack of direct contact between materials and the operator's face.
- **GUARANTEE OF PROTECTION** – In terms of facial fit, a PAPR is an ideal solution. Its slight positive air pressure eliminates the need for fit testing when used with hoods or visors, making it suitable for users with beards, those who wear glasses, or anyone whose facial structure makes achieving a proper seal with traditional filter devices challenging.





SOME BASICS ON DISPOSABLE PRODUCTS

The duration of the product is for one or more work shifts. They can only protect from particles. There are three classes of devices divided according to filtering and fitting efficiency (FFP1, FFP2, FFP3).

Features



EOLO VALVE

The Eolo technology of BLS valves drastically reduces breathing resistance and allows an air passage 30% higher than classic valves, concentrating it in two points of maximum opening.



ARMOR

It's an external layer that ensures the protection of the filtering material from dirt, dust and liquids extending and preserving filtering efficiency and making the device safer.



NOSE CLIP

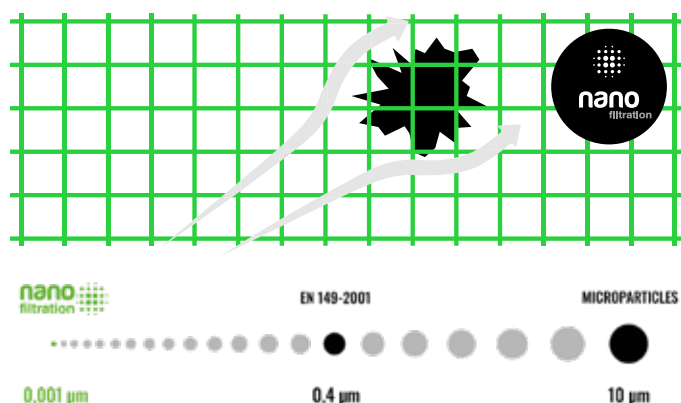
Along with the face seal it secures the fit of the filtering facepiece to the most critical part of the face, the upper part of the nose, and it improves performance in the fit test phase.



FACE SEAL

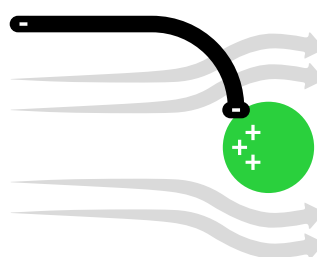
A foamy strip placed around the respirator is essential to guarantee maximum protection avoiding air flows passing through unsealed borders. It can be partial (sealing the upper part of the device) or complete.

Filtration principles



MECHANICAL

If inhaled, nanoparticles (between 1 and 100 nanometers wide), can pass through cellular membranes reaching internal organs and potentially cause severe harm to the body being very difficult to dispose. Specific tests have helped us to develop a filtering medium able to successfully block the access of such substances. With **NANOFILTRATION**, BLS can guarantee a new standard of protection against nanoparticles.



ELECTROSTATIC

Smaller particles are subject to a further filtration by the electrostatically charged filtering material. Therefore, smaller the particulate is, the stronger is the electrostatic attraction.



ACTIVATED CARBONS

A layer impregnated with activated carbons could be added to the filtering material enhancing the protection and comfort of the product in presence of nuisance odours.



DISPOSABLE PRODUCTS / CUP SHAPED FILTERING FACEPIECES

BLS ZERO SERIES

Features

- 01 ANATOMIC**
The pre-formed cup and elastic support makes an easier and reliable fit, perfectly adapting to different physiognomies and ensuring an excellent hold. It offers an excellent visual field and a great compatibility with glasses.
- 02 WELDED OR ADJUSTABLE ELASTICS**
The elastics, ultrasonically welded to eliminate the exposed metal parts, are made of hypoallergenic material without latex, while the adjustable ones, thanks also to the innovative drop-off system, facilitate the correct positioning of the facepiece on the user's face.
- 03 AVAILABLE WITH ACTIVATED CARBONS**
Activated carbons protect from acid and organic gases-vapours and ozone below the Threshold Limit Value (TLV), specific for every substance.



PROTECTION

Better than a FFP3

STANDARD
EN 149:2001 + A1:2009



*BLS Zero



BREATHING RESISTANCE

Better than a FFP1

INSPIRATION
30 l/m



FFP1



BLS Zero FFP3

INSPIRATION
95 l/m



FFP1



BLS Zero FFP3

EXHALATION
160 l/m



FFP1



BLS Zero FFP3

DISPOSABLE PRODUCTS / CUP SHAPED FILTERING FACEPIECES

BLS ZERO SERIES

BLS Zer0 30 or BLS Zer0 31/32



SHELF LIFE

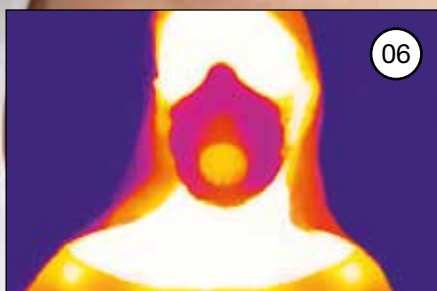
The shelf life of our BLS Zer0 series is 10 years (5 years for activated carbon models).

Features

- 04 GASKET**
 Made with a new soft technical foam, which allows an excellent fit on any face and guarantees a high comfort on contact with the skin.
- 05 ARMOR PROTECTIVE LAYER**
 It is an external protective layer that ensures the protection of the filtering material from dirt, dust and liquids extending and preserving filtering efficiency and making the device safer.
- 06 IT BREATHES!**
 The ratio of transmission of water vapour through the material is 3500 g/sqm* 24 hours. This value is much higher than the one of the large majority of our competitors. Tests performed according to ASTM E96/E96M.
- 07 INTERNAL NOSE CLIP**
 The nose clip, placed internally between the layers of filtering material, adapts optimally to the profile of the nose and eyes, ensuring good visibility and maximum compatibility with glasses.
- 08 HIGH EFFICIENCY EOLO VALVE**
 Eolo Technology is our system for fixing the valve's membrane on three points instead of one, which allows an air passage in exhalation 30% higher than traditional valves, concentrating it in two points of maximum opening.

Available products

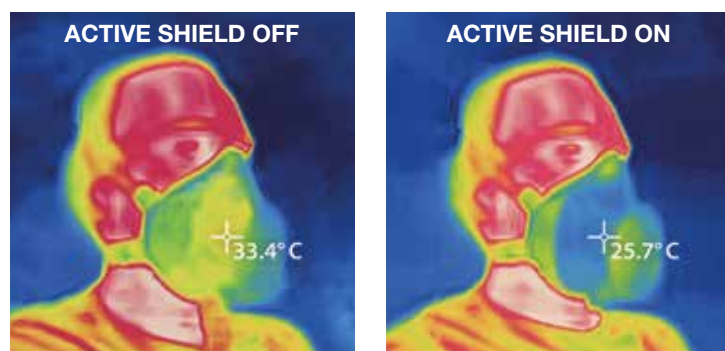
CODE	CODE for SINGLE PACKED	PRODUCT	PROTECTION	EXHALATION VALVE	ELASTICS	CARBON LAYER	GASKET
8006334	8006339	BLS Zer0 30 NV	FFP3 R D		WELDED		PARTIAL
8006332	8006337	BLS Zer0 30	FFP3 R D	●	WELDED		PARTIAL
8006335	8006340	BLS Zer0 31	FFP3 R D	●	WELDED		COMPLETE
8101064	8101065	BLS Zer0 32	FFP3 R D	●	ADJUSTABLE		COMPLETE
8006333	8006338	BLS Zer0 30 C	FFP3 R D	●	WELDED	✓	PARTIAL
8006336	8006341	BLS Zer0 31 C	FFP3 R D	●	WELDED	✓	COMPLETE
8101066	8101067	BLS Zer0 32 C	FFP3 R D	●	ADJUSTABLE	✓	COMPLETE
8101068	8101069	BLS Zer0 32 C flame retardant	FFP3 R D	●	ADJUSTABLE	✓	COMPLETE



CUP SHAPED FILTERING FACEPIECES WITH ACTIVE SHIELD VALVE

BLS ZERO 32 ACTIVE SERIES

ACTIVE SHIELD



SHELF LIFE

The shelf life of our BLS Zer0 32 Active series is 10 years (5 years for activated carbon models).

The Active Shield electronic valve warranty is 1 year.

Features

- 01 ANATOMIC**
 The pre-formed cup and elastic support make an easier and reliable fit, perfectly adapting to different physiognomies and ensuring an excellent hold. It offers an excellent visual field and a great compatibility with glasses.
- 02 ADJUSTABLE ELASTICS**
 The sliding and adjusting system of elastics facilitates the balancing of the filtering facepiece, ensuring correct positioning on the face. The release of the rear hooks allows rapid removal of the facepiece, via the drop-off system.
- 03 AVAILABLE WITH ACTIVATED CARBONS**
 Activated carbons protect from acid and organic gases-vapours and ozone below the Threshold Limit Value (TLV), specific for every substance.
- 04 GASKET**
 Made with a new soft technical foam, which allows an excellent fit on any face and guarantees a high comfort on contact with the skin.
- 05 ARMOR PROTECTIVE LAYER**
 It is an external protective layer that ensures the protection of the filtering material from dirt, dust and liquids extending and preserving filtering efficiency and making the device safer.
- 06 INTERNAL NOSE CLIP**
 The nose clip, placed internally between the layers of filtering material, adapts optimally to the profile of the nose and eyes, ensuring good visibility and maximum compatibility with glasses.
- 07 LITHIUM BATTERY**
 The lithium battery (800 mAh) gives the device up to 5 hours of autonomy and it is easily rechargeable via the micro USB charging socket on the side of the device.

Available products

CODE	PRODUCT	PROTECTION	ELASTICS	CARBON LAYER	GASKET
8101070	BLS Zer0 32 Active	FFP3 R D	ADJUSTABLE		COMPLETE
8101071	BLS Zer0 32 C Active	FFP3 R D	ADJUSTABLE	✓	COMPLETE
0003041	Narvalo Active Shield	—	—	—	—



Narvalo
Air of Change



reddot design award

DISPOSABLE PRODUCTS

08 SMART VENTILATION

The adaptive ventilation system extracts the CO₂ produced during breathing by reducing heat and moisture retained inside the mask. Thanks to the pressure sensor, Narvalo Active Shiled modulates the fan speed according to the user's breathing frequency, ensuring constant breathing comfort even during strenuous activities.

09 A SMART SYSTEM DESIGNED TO PROTECT YOUR EMPLOYEES

A simple and intuitive platform that responds to the need of monitoring the use of the mask during the entire period of exposure to the risk and to track and optimise the consumption of filtering masks.



DISPOSABLE PRODUCTS / FLAT FILTERING FACEPIECES

BLS ZERO FLAT SERIES

FLAT 3-FLAP DESIGN



SHELF LIFE

The shelf life of our BLS Zer0 Flat series is 10 years (5 years for activated carbon models).

Features

- 01 FLAT 3-FLAP DESIGN**
 Thanks to the three-flap design, the device adapts perfectly to all facial movements, ensuring maximum protection and efficiency at all times. The folded lower flap allows easy opening of the facepiece without contaminating the inside. Excellent field of vision and great compatibility with glasses.
- 02 INTERNAL NOSE CLIP**
 The nose clip, placed internally between the layers of filter material, adapts optimally to the profile of the nose and eyes, guaranteeing good visibility and maximum compatibility with glasses.
- 03 TEXTILE ELASTICS**
 The elastic bands are made of enduring and high-performance textile material. The addition of a backing layer allows the elastics to adhere to the filter body without the use of exposed metal parts.
- 04 ARMOR PROTECTIVE LAYER**
 It is an external protective layer that ensures the protection of the filtering material from dirt, dust and liquids extending and preserving filtering efficiency and making the device safer.
- 05 RIGID INNER CORE**
 The addition of the innovative inner core ensures solidity to the filtering facepiece and high breathability, while maintaining low breathing resistance.
- 06 IT BREATHES!**
 The ratio of transmission of water vapour through the material is 3380 g/sqm * 24 hours. This value is much higher than the one of the large majority of our competitors. Tests performed according to ASTM E96/E96M.

Available products

CODE	PRODUCT	PROTECTION	EXHALATION VALVE	ELASTICS	CARBON LAYER	GASKET	SIZE
8101072	BLS Zer0 33 NV	FFP3 R D		WELDED		PARTIAL	S
8101073							M/L
8101074	BLS Zer0 33	FFP3 R D	●	WELDED		PARTIAL	S
8101075							M/L
8101029	BLS Zer0 33 C	FFP3 R D	●	WELDED	✓	PARTIAL	S
8101021							M/L

**07 GASKET**

Made of soft polymer foam, laminated with polyester fabric, which contributes to comfort and sealing.

08 AVAILABLE IN TWO SIZES

It has been ascertained that it is quite unlikely that one size can fit all facial profiles. The M/L size fits the majority of users while the S size is designed for thinner or smaller faces.

09 HIGH-EFFICIENCY EOLO VALVE

Eolo Technology is our three-point, instead of one-point, valve diaphragm attachment system which allows 30% of air passing through exhalation more than conventional valves, concentrating it at two points of maximum opening.

10 AVAILABLE WITH ACTIVATED CARBONS

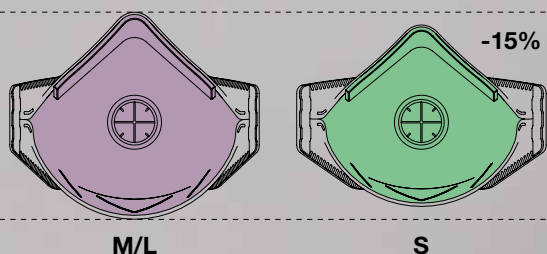
Activated carbons protect from acid and organic gases-vapours and ozone below the Threshold Limit Value (TLV), specific for every substance.

11 OPTIMAL VISUAL FIELD

The shape of the filtering facepiece guarantees a large filtering surface area, leaving the field of vision totally free.

12 SINGLE PACKED

The single hygienic package protects the filtering facepiece from any contamination before use, allowing it to be stored in a practical way and distributed in the work environment.

**08**

BLS 600ne»xt SERIES

FLAT 3-FLAP DESIGN



SHELF LIFE

The shelf life of our BLS 600next series is 10 years.

Features

- 01 FLAT 3-FLAP DESIGN**
 Thanks to the three-flap design, the device adapts perfectly to all facial movements, ensuring maximum protection and efficiency at all times. The folded lower flap allows easy opening of the facepiece without contaminating the inside. Excellent field of vision and great compatibility with glasses.
- 02 INTERNAL NOSE CLIP**
 The internal nose clip, placed between the layers of filter material, it adapts optimally to the profile of the nose and eyes, guaranteeing good visibility and maximum compatibility with glasses.
- 03 AVAILABLE WITH EXHALATION VALVE**
 Low respiratory resistance exhalation valve, which allows hot humid exhaled air to escape more easily and ensures high comfort for the user, making the filtering facepiece suitable for hot humid work environments.
- 04 RUBBER ELASTICS**
 The rubber bands are made of hypoallergenic latex-free material. The addition of a supporting layer allows the elastics to adhere to the filter body without the use of exposed metal parts.
- 05 RIGID INNER CORE**
 The addition of the innovative inner core ensures solidity to the filtering facepiece and high breathing performance.
- 06 GASKET**
 Made of soft polymer foam, laminated with polyester fabric, which contributes to comfort and sealing.

Available products

CODE	PRODUCT	PROTEZIONE	EXHALATION VALVE	ELASTICS	GASKET	SIZE
8101076	BLS 670next	FFP2 NR D		WELDED	PARTIAL	S
8101077						M/L
8101028	BLS 680next	FFP2 NR D	✓	WELDED	PARTIAL	S
8101027						M/L

07 AVAILABLE IN TWO SIZES

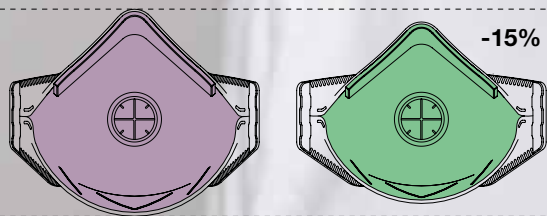
It has been ascertained that it is quite unlikely that one size can fit all facial profiles. The M/L size fits the majority of users while the S size is designed for thinner or smaller faces.

08 OPTIMAL VISUAL FIELD

The shape of the filtering facepiece guarantees a large filtering surface area, leaving the field of vision totally free.

09 SINGLE PACKED

The single hygienic package protects the filtering facepiece from any contamination before use, allowing it to be stored in a practical way and distributed in the work environment.



M/L

S

07

DISPOSABLE PRODUCTS / CUP SHAPED FILTERING FACEPIECES

BLS CLASSIC SERIES

CLASSIC SERIES

Wide range of protection factors and features to accommodate any specific need.



Features

- 01 FACEPIECE**
The large surface of the facepiece contributes to reduce the breathing resistance.
- 02 INTERNAL NOSE CLIP**
The nose clip, placed internally between the layers of filtering material, adapts optimally to the profile of the nose and eyes, ensuring good visibility and maximum compatibility with glasses.
- 03 AVAILABLE WITH ACTIVATED CARBONS**
Activated carbons protect from acid and organic gases-vapours and ozone below the Threshold Limit Value (TLV), specific for every substance.
- 04 ELASTICS**
Ultrasonically welded elastics, made in synthetic rubber without latex, are designed to eliminate the exposed metal parts. BLS 226B with activated carbons, on the other hand, has textile stapled elastics.
- 05 AVAILABLE WITH EXHALATION VALVE**
Low respiratory resistance exhalation valve, which allows hot humid exhaled air to escape more easily and ensures high comfort for the user, making the filtering facepiece suitable for hot humid work environments.

SHELF LIFE

The shelf life of our BLS Classic range is 10 years (5 years for activated carbon models).

Available products

CODE	CODE for SINGLE PACKED	PRODUCT	PROTECTION	EXHALATION VALVE	ELASTICS	CARBON LAYER	GASKET
8006186	-	BLS 120BW	FFP1 NR D		WELDED		PARTIAL
8006187	-	BLS 122BW	FFP1 NR D	✓	WELDED		PARTIAL
8006188	8006214	BLS 128BW	FFP2 R D		WELDED		PARTIAL
8006184	8006211	BLS 129BW	FFP2 R D	✓	WELDED		PARTIAL
8006154	8006037	BLS 226B	FFP2 NR D	✓	STAPLED	✓	PARTIAL
8101084	-	BLS 130BS	FFP3 NR D	✓	ADJUSTABLE		COMPLETE



DISPOSABLE PRODUCTS / VERTICAL FILTERING FACEPIECES

BLS 510-520 SERIES

ONE SIZE FITS ALL



SHELF LIFE

The shelf life of our BLS 510-520 series is 10 years.

Features

- 01 2-PANEL VERTICAL DESIGN**
 The filtering facepiece adapts to different types of faces with different sizes and shapes, is comfortable to wear and easy to store when not in use.
- 02 INTERNAL NOSE CLIP**
 The nose clip, placed internally between the layers of filtering material, adapts optimally to the profile of the nose and eyes, ensuring good visibility and maximum compatibility with glasses.
- 03 AVAILABLE WITH EXHALATION VALVE**
 Low respiratory resistance exhalation valve, which allows hot humid exhaled air to escape more easily and ensures high comfort for the user, making the filtering facepiece suitable for hot humid work environments.
- 04 WELDED OR SLIDING ELASTICS**
 They facilitate the correct positioning of the facepiece on the face, for optimal stability and comfort, without metal staples.
- 05 SINGLE PACKED**
 The single hygienic package protects the filtering facepiece from any contamination before use, allowing it to be stored in a practical way and distributed in the work environment.

Available products

CODE	PRODUCT	PROTECTION	EXHALATION VALVE	ELASTICS
8101013	BLS 02 513	FFP3 NR D		SLIDING
8101014	BLS 02 513V	FFP3 NR D	✓	SLIDING
8101015	BLS 02 522	FFP2 NR D		WELDED
8101016	BLS 02 522V	FFP2 NR D	✓	WELDED



DISPOSABLE PRODUCTS / HORIZONTAL FILTERING FACEPIECES

BLS 500 SERIES

HIGH BREATHABILITY



SHELF LIFE

The shelf life of our BLS 500 series is 10 years.

Features

- 01 2-PANEL HORIZONTAL DESIGN**
The mask adapts to all kinds of faces with different sizes and shapes, it is comfortable to wear and easy to store when not worn.
- 02 INTERNAL NOSE CLIP**
The nose clip, placed internally between the layers of filtering material, adapts optimally to the profile of the nose and eyes, ensuring good visibility and maximum compatibility with glasses.
- 03 HIGH BREATHABILITY**
The breathing resistance is comparable to that of a surgical mask, making breathing very comfortable. Indeed, a clinical study conducted in collaboration with the Campus Biomedico in Rome has shown that this device, thanks to its design and its adaptability to faces of different sizes and shapes, allows lower levels of respiratory resistance and seems to be preferred by healthcare workers during their work activities. In addition, thanks to the extremely limited release of fibers of the inner layer, the comfort of the face piece is enhanced, even when worn during long hours.
- 04 TEXTILE ELASTICS**
BLS 500 series disposable filter facepieces feature durable, high-performance welded textile elastics to eliminate all exposed metal parts.
- 05 SINGLE PACKED**
The single hygienic package protects the filtering facepiece from any contamination before use, allowing it to be stored in a practical way and distributed in the work environment.

Available products

CODE	PRODUCT	PROTECTION	ELASTICS
8101006	BLS 02 502	FFP2 NR D	WELDED
8101003	BLS 02 503	FFP3 NR D	WELDED



DISPOSABLE PRODUCTS / CUP SHAPED FILTERING FACEPIECES

BLS 100 SERIES

SIMPLE AND SAFE



SHELF LIFE

The shelf life of our BLS 100 series is 10 years.

Features

- 01 FACEPIECE**
 The shape of the device offers a reduced breathing resistance.
- 02 NOSE CLIP**
 It is externally positioned and adapts perfectly to the profile of the nose and eyes ensuring good visibility and great compatibility with glasses.
- 03 AVAILABLE WITH EXHALATION VALVE**
 Low respiratory resistance exhalation valve, which allows hot humid exhaled air to escape more easily and ensures high comfort for the user, making the filtering facepiece suitable for hot humid work environments.

Available products

CODE	PRODUCT	PROTECTION	EXHALATION VALVE	ELASTICS
8101061	BLS 02 102	FFP2 NR D		STAPLED
8101062	BLS 02 102V	FFP2 NR D	✓	STAPLED
8101063	BLS 02 103V	FFP3 NR D	✓	STAPLED



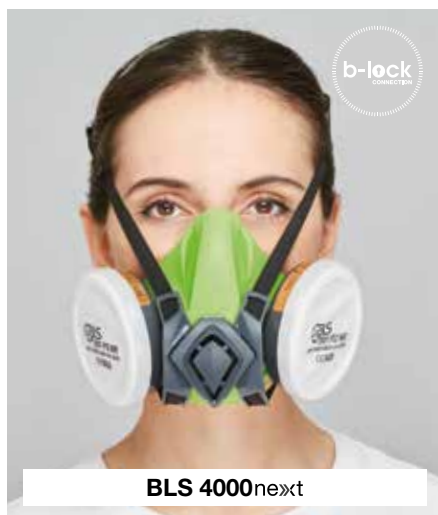
OVERVIEW

BLS PRODUCTS



OVERVIEW

BLS PRODUCTS





Respect for the environment is reflected in all the choices we make. For this catalogue, printed on 100% recycled and recyclable papers, we have chosen the A4 format that allows you to eliminate waste as much as possible.

The entire catalogue was printed on Sappi Magno Natural, a recyclable and biodegradable paper made from sustainably sourced and controlled fibres; bleached without the use of chlorine.



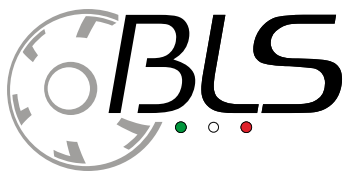
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